

# MACHINE PARTS LIST

## Hercules Super Heavy-Duty Floor Machine

13", 15", 17", 19", 20" and 21" Apron Sizes

### Handle Parts List

Drawing No.	Item No.	Description	Quantity
1	A-104	Switch Box Back	1.00
2	B-23	Handle Tube Screw	2.00
3	B-21	Switch Box Closing Screw	4.00
4	M-213	Strain Relief Clip	1.00
5	M-218-Y	Hand Grip with Rubber Spacer - Yellow	2.00
6	M-247	Handle Tube Insert	1.00
7	M-206	Handle Tube Assembly	1.00
8	B-2	Cable Hook Screw	2.00
9	A-164	Cable Hook	1.00
10	A-111	Sliding Collar	1.00
11	B-37	Cam Washer	1.00
12	B-39	Cam Split Washer	1.00
13	B-25	Cam Lock Wing Nut	1.00
14	M-216	Bent Brace	2.00
15	B-18A	Yoke Bolt	2.00
16	B-19	Yoke Nut	2.00
17	M-249	Black Rubber Cable Connector	1.00
18	B-63	Cable Grommet	1.00
19	G-16	Handle Tube Cable	1.00
20	B-67	Rectangular Hole Came Washer	1.00
21	C-100-1	Cam Handle Assembly	1.00
	CCA (See Exploded View)	Complete Cam Assembly Kit (Includes 1 of each drawing: 21, 20, 11,12, 13)	1.00
22	G-48	Insulated Flag Wire Connector	2.00
23	G-30-A	On/Off Switch Plate Assembly	1.00
24	B-68	Ground Wire Screw	2.00
25	G-30-B	Switch Mounting Plate	1.00
26	B-1	Switch Plate Screw	2.00
27	B-35	Int. Tooth Lock Washer for Switch	1.00
28	B-33	Lock Washer	1.00
29	G-30-CT057	Trigger Return Spring	1.00
30	A-103	Switch Box Front	1.00
31	G-47	Wire Connector	1.00
32	A-105	Trigger	2.00
33	M-211-A	16" Crossbar	1.00
34	SIA-1	Safety Interlock Assembly	1.00
35	B-70	Trigger Pin	2.00
36	B-22	Crossbar Screw	2.00



#### Applicable to Model Numbers

- H-13E - Hercules with 13" Apron
- H-15E - Hercules with 15" Apron
- H-17E - Hercules with 17" Apron
- H-19E - Hercules with 19" Apron
- H-20E - Hercules with 20" Apron
- H-21E - Hercules with 21" Apron



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Drawing No.	Item No.	Description	Quantity
37	B-8	Acorn Nut for Yoke Pin	2.00
38	B-5	Rubber Spacer	2.00
39	B-7	Yoke Pin	1.00
40	A-1001	Yoke	1.00
41	B-30	Spring	2.00
42	B-29	1/2" Flat Washer	2.00
43	M-245	6" Wheel	2.00
44	B-51	Spring Washer	4.00
45	V0038	Hub Cap	2.00
46	A-166	Main Machine Frame	1.00
47	B-95	Base Casting Screw	3.00
48A	M-232-13/Y	Bumper 13" - Yellow	1.00
48B	M-232-15/Y	Bumper 15" - Yellow	1.00
48C	M-232-17/Y	Bumper 17" - Yellow	1.00
48D	M-232-19/Y	Bumper 19" - Yellow	1.00
48E	M-232-21/Y	Bumper 21" - Yellow	1.00
49A	A-163	Apron 13"	1.00
49B	A-167	Apron 15"	1.00
49C	A-169	Apron 17"	1.00
49D	A-171	Apron 19"	1.00
49E	A-172	Apron 21"	1.00
50	B-50	Apron Plug	1.00
51	B-31	Cap Screw	4.00
52	MOTOR 1.5 HP/GB	66 Frame Motor, 1.5 HP with Gearbox, 115V	1.00
53	M-240	Axel	1.00
54	M-248	Cork Drip Cap Cover	1.00
55	M-239-Y	66 Frame Drip Cap Bumper Cover - Yellow	1.00
56	M-242-1A-Y	66 Frame Drip Cap Cover - Yellow	1.00
57	B-151	Drip Cap Mounting Screw	3.00
58	G-14-50-Y	50-Foot, 14/3-Gauge Power Cable - Yellow	1.00



#### Applicable to Model Numbers

- H-13E - Hercules with 13" Apron
- H-15E - Hercules with 15" Apron
- H-17E - Hercules with 17" Apron
- H-19E - Hercules with 19" Apron
- H-20E - Hercules with 20" Apron
- H-21E - Hercules with 21" Apron





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